JET AIR DRYER







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GRAFICA's JET AIR DRYERS designed with various belt widths, fully modular solid steel construction. Very useful for small print runs on hand tables to high speed production on semi automatic, fully automatic and cylinder presses. Accelerated drying through high velocity air, not only heat. Jet Air dryers use large volumes over 15000 cubic meters recirculated air in each module per hour, for special application on request. Reduces electrical consumption as drying can take place at lower temperatures giving economical operation this is also enhanced by double wall construction filled with fiber glass all around the hot air section. Our extensive research and testing has resulted in excellent substrate stability within the dryer. A separate duct is provided to remove solvent laden air. The opening of duct is easily adjustable depending upon the solvent content of the ink being dried. Inlet section of dryer can be extended on request. Air is forced at high pressure through heating elements into the drying hood and then through a grid of punched nozzles. Complete safety and protection system is provided for heaters by circuit breakers. The maximum temperature of a standard Jet Air Dryers is 80° C, higher temperature versions are available upon request. Hood is fitted with large handles with support rods on both ends. The 2.5 meters long high pressure hot air section for high production speed even the cold air section is similar construction to the hot air module to keep the substrate cool after drying. The cold air module is designed to take only fresh air for optimum drying efficiency.

STANDARD FEATURES:

Modular construction, one 2.5 mtr hot air module & one 2.5 mtr cooling module (extra hot & cooling module on request)

Compact design

Heavy duty foundation bolts for leveling of all individual modules accurately

Complete jet air module with solid steel and double wall construction filled with imported glass wool. Outer body always remains cool to touch

Anti Static PTFE Teflon coated fiber glass conveyor belt with rubber rollers to avoid belt breakage, hence increases safety of belt

Conveyor belt drives with imported AC geared motor pre lubricated coupled with imported AC frequency inverter (sensor less vector control inverter to maintain constant torque and constant speed)

Digital belt speed indicator in M/Min

Conveyor belt dust cleaning system to avoid dust particles to settle on wet inks

Re circulating jet air module reduces electrical consumption also reaches the set temperature level faster

Efficient exhaust system to remove solvent laden air, environment friendly design

Adjustable duct to remove solvent laden air, depending upon the solvent content of the ink being dried

Adjustable temperature controller with digital display

Powerful jet air system with special design of nozzles which increases the drying efficiency of inks

Maximum efficiency of air with minimum temperature is achieved by using high pressure blowers hence increases the production speeds and minimize stock variation

Powerful air velocity of 45 M/Sec produces higher turbulence of air helps break apart solvent molecules which dries the inks faster

All high pressure blowers are mounted with a unique vibration free pads to reduce machine vibrations

All top hoods are liftable for easy maintenance and servicing

Adjustable electronic temperature controller with digital display

Cooling chamber design using 100% ambient temp fresh air

Maximum energy and curing efficiency design reduces power consumption

All blower motors are coupled with electronic phase failure and overload protection systems

 $Heaters\,are\,coupled\,with\,miniature\,circuit\,breakers\,for\,load\,protection$

 $Complete\ control\ system\ is\ protected\ with\ earth\ circuit\ leakage\ breakers$

Accurate and durable controls

Major electrical components are "CE" certified

OPTIONAL:

Extended Conveyor System

TECHNICAL DATA:

	GF-30 JET AIR	GF-50 JET AIR
Curing Width	30"	50"
Conveyor Width	32"	52"
Conveyor Height	35" ~ 36"	35" ~ 36"
Conveyor Speed (Max.)	50 M/Min	50 M/Min
Temperature (Max.)	80° C	80° C
Jet Air Module Power	Heaters = 15.0 kW	Heaters = 24.0 kW
Consumption	Motor=7.5 kW	Motor=7.5 kW
Cool Air Module Power Consumption	Motor=7.5 kW	Motor=7.5 kW
Power Supply	440 V AC / 100 Amps / 3 PH / 50 Hz	440 V AC / 100 Amps / 3 PH / 50 Hz
Overall Dimension	20.5' (L) x 4.7' (D) x 4.0' (H)	25.4' (L) x 6.6' (D) x 4.0' (H)

Technical Data for GF-40 Jet Air available on request Technical data subject to change without notice We accept any custom sized orders

GRAFICA FLEXTRONICA

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